



### SECTION PRODUCT INFORMATION

<b>TYPE</b>	Nitrile Disposable Glove / Powder-Free / Online Single Chlorinated / Non-Sterile
<b>MATERIAL</b>	100% Synthetic Nitrile Latex
<b>COLOR</b>	Blue
<b>DESIGN</b>	Ambidextrous / Finger Textured / Beaded Cuff
<b>POWDER</b>	No Powder Lubricant Added
<b>STORAGE CONDITION</b>	Gloves shall maintain their properties when stored in a dry condition. Avoid direct sunlight.
<b>SHELF LIFE</b>	5 Years from Date of Manufacture
<b>PACKAGING STYLE</b>	100 pcs Gloves x 10 Dispensers x 1 Carton
<b>SIZE MARKING</b>	Size of glove shall be marked in check box on every carton with black ink.

### PERFORMANCE REQUIREMENTS (SAMPLING PLAN: ISO 2859 SINGLE NORMAL)

CHARACTERISTICS	INSPECTION LEVEL	ACCEPTABLE QUALITY LEVEL	REFERENCE STANDARD
<b>DIMENSIONS</b>	S2	4.0	EN 455-2:2015
<b>PHYSICAL PROPERTIES</b>	S2	4.0	EN 455-2:2015
<b>FREEDOM FROM HOLES: AIR PUMP TEST</b>	G1	1.5	EN 455-1:2020
<b>VISUAL DEFECTS</b>			
Major Visual	G1	2.5	In-House Practice
Minor Visual	G1	4.0	In-House Practice
<b>PACKAGING DEFECTS</b>			
Regulatory	G1	**	In-House Practice
Visual	G1	4.0	In-House Practice
Critical including Glove Counting	S2	4.0	In-House Practice
<b>POWDER-FREE RESIDUE</b>	N=5	N/A	EN 455:2015
<b>MIX SIZE / MIX GLOVE / MIX HAND</b>	Not Allowed		

\*\* Unacceptable at any level

## PERFORMANCE SPECIFICATION

### DIMENSIONS

Description	Size	Standard	
Length (mm)	All Sizes	Minimum 240	
	XS	76 ±3	
	S	84 ±3	
	M	94 ±3	
	L	105 ±3	
	XL	113 ±3	
Palm Width (mm)	XXL	123 ±3	
	Thickness (mm)—Single Wall	All Sizes	Finger: 0.09 ±0.02
			Typical Value: 0.08 to 0.11
			Palm: 0.07 ±0.02
			Typical Value: 0.06 to 0.07

### PHYSICAL PROPERTIES

Description	Standard	
	Before Aging	After Aging
Force at Break (N)	≥ 6	≥ 6

## FREEDOM FROM HOLES

The sample size and allowable number of non-conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

## VISUAL DEFECTS

The sample size and allowable number of non-conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

## PACKAGING DEFECTS

The sample size and allowable number of non-conforming in the samples for regulatory, visual and critical packaging defects shall be determined in accordance to Sampling Plan ISO 2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements, Gloves Counting = 100 pcs by count per Dispenser.

## POWDER-FREE RESIDUE

Maximum 2mg per glove

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## FOR FURTHER INFORMATION

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# Product Specification

## Latex Polymer Powder Free Examination Gloves Finger Textured

(In compliance EN 455 Part1, 2, 3 & 4)

### SECTION 1 : PRODUCT DESCRIPTION

1.1 Type	Latex Examination Glove, Powder Free, Polymer Coated, Non-Sterile
1.2 Design and Feature	Ambidextrous, Finger Textured, Beaded Cuff
1.3 Material	Natural Rubber Latex
1.4 Color	Natural White
1.5 Powder Free Residue	Less than 2 mg / glove
1.6 Shelf-Life	5 years from the date of manufacture
1.7 Storage Condition	The gloves shall maintain their properties when storage in a dry condition. Avoid direct sunlight.
1.8 Standard Packing Mode	100 gloves (by weight) per dispenser 10 dispensers per carton



### SECTION 2 : DIMENSIONS AND TOLERANCES

Description	Size	Standard
Length, mm	All sizes	Min. 240
Palm Width, mm	XS	76 +/-3
	S	84 +/- 3
	M	94 +/- 3
	L	105 +/- 3
	XL	113 +/- 3
	XXL	123 +/- 3
Thickness, mm * Single wall	All sizes	Finger: Min. 0.13 Typical Value: 0.11 to 0.13  Palm: Min. 0.10 Typical Value: 0.10 to 0.11

### SECTION 3 : PHYSICAL PROPERTIES

Description	Standard	
	Before Aging	After Aging
Force at Break, N	≥ 6 (Typical Value: 6-8)	≥ 6 (Typical Value: 6-8)

## SECTION 4 : PERFORMANCE REQUIREMENTS

Sampling Plan: ISO 2859 Single Normal

#	Characteristics	Inspection Level	AQL Quality Level	Reference Standard
4.1	Dimensions	S2	4.0	EN 455-2:2015
4.2	Physical Properties	S2	4.0	EN 455-2:2015
4.3	Freedom from Holes Water Tight Test	GI	1.5	EN 455-1:2020
4.4	Visual Defects:			
i	Major Visual	GI	1.5	In-house practice
ii	Minor Visual		4.0	
4.5	Packaging Defects:			
i	Regulatory	GI	**	In-house practice
ii	Visual	GI	4.0	
iii	Critical incl. Gloves Counting	S2	4.0	
4.6	Powder Free Residue	N=5	N/A	EN 455:2015
4.7	Sterility	^	N/A	^US Pharmacopeia
4.8	Mix Size / Mix Gloves / Mix Hand	Not Allowed		

\*\* Unacceptable at any level